

Machine Board

PACKLINE 400 G/M² UNLINED / UNLINED FSC® recycled 90% CU-COC-810587

IDENTIFICATION: 30/00/0400/000/000

Typical Value

<u>Property</u>	<u>Test method</u>	<u>Unit</u>	<u>Value</u>
Substance	EN ISO 536	gsm	400
Thickness	ISO 534	µm	540
Density	ISO 534	g/ccm	0,74
Stiffness: 2 point; 5° MD	ISO 5628	mNm	in development
Stiffness: 2 point; 5° CD	ISO 5628	mNm	in development
Stiffness: 2 point; 5° Geom. Ø	ISO 5628	mNm	in development
Plybond	DIN 54516	N	100
Moisture	EN 20287	%	8,50

Guaranteed Values / Tolerance

<u>Property</u>	<u>Test method</u>	<u>Unit</u>	<u>Value</u>
Substance	EN ISO 536	gsm	400
		gsm	Min 388
		gsm	Max 412
Stiffness: 2 point; 5° Geom. Ø	ISO 5628	mNm	Min in development
Plybond	DIN 54516	N	Min 85
Moisture tolerance	EN 20287		± 1,0

Extra Properties

<u>Property</u>	<u>Test method</u>	<u>Unit</u>	<u>Value</u>
SCT CD	ISO 9895	kN/m	5,0
SCT MD	ISO 9895	kN/m	10,5

SCT is introduced as a new parameter for Solid Board. SCT measurement for Solid Board does not represent a standardized method. Therefore the SCT-Values are preliminary and must be statistically validated over a period of time.